



Declaration of conformity HUKKI artificial casing

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version: 1

Declaration of Conformity

Huckfeldt & Thorlichen GmbH & Co. KG
Basshorn 11
25436 Tornesch
Germany

Huckfeldt & Thorlichen GmbH & Co. KG is the manufacturer of the product.

Product name

HUKKI artificial sausage casing

Product description

artificial sausage casing made from denatured collagen-coated textile knitted fabrics suitable for direct food contact.

Origin

Manufactured in Germany

Application

HUKKI artificial casings are used in raw sausage production up to a temperature of 40°C.

HUKKI casings are artificial sausage casings which are not suitable for human consumption. There is a declaration obligation according to LMIV 1169/2011 EU, Annex VI, Part C, regarding the special requirement for sausage casings.

Traceability

To assure traceability all information on the label are required.

Use as a functional barrier

The above-mentioned product is not a functional barrier.

prepared: R. v. Spreckelsen

approved: S. Hollinger

Genetically modified organisms (GMOs) and allergens

HUKKI casings do not contain any genetically modified raw materials and are produced without the use of genetically modified aids. The casings are not subject to labelling according to Regulation (EC) No. 1829/2003 and 1830/2003 in the currently valid version.

HUKKI casings do not contain any allergens, according to Annex II of the Food Information Regulation (LMIV) VO(EU) No.1169/2011 in the currently valid version, nor are materials containing allergens processed on our systems.

We hereby certify that the above-mentioned products comply with the following regulations, directives and laws, as amended at the time of preparation.

Regulation (EC) No. 1935/2004 of 27 October 2004 on materials and articles intended to come into contact with foodstuffs.

Food, Consumer Goods and Feed Code (Food and Feed Code - LFGB) of 01 September 2005, Consumer Goods Ordinance in the version of 23 December 1997.

Regulation (EC) No. 2023/2006 of 22 December 2006 on good manufacturing practice for materials and articles intended to come into contact with food.

Regulation (EU) No: 10/2011 of 14 January 2011 on materials and objects made of plastic that are intended to come into contact with food.

Application and compliance with limit values

HUKKI artificial casings are suitable for storing certain sausage products such dried salami at room temperature for up to 6 months.

When HUKKI artificial casings are used as intended, the overall migration as well as the specific migration in relation to the textile fabric, are below the legal limits. The tests were carried out in accordance with the requirements of Regulation (EU) No.: 10/2011.

Test conditions:

- A Ethanol 10% for 2 hours at 100°C
- D2 Ethanol 95% for 3,5 hours at 60°C
- D2 Isooctane for 1,5 hours at 60°C

Test conditions: 10mg / dm²

The OM5 test conditions cover high-temperature applications up to 121 °C. The test also covers any long-term storage at room temperature or below.

Substances with specific migration level (SML) under test conditions with D2 (ethanol 95%) for 10 days at 60°C.

- Caprolactam, CAS 0000105-60-2, SML = 15mg/kg

Coating

Only ingredients and processing aids approved for the food sector are used. Any limit values are complying.

Dual-use additives

The product listed above contains glycerin (E422) and lactic acid (E270).

Non-intentionally added substances (NIAS)

NIAS (impurities, degradation and reaction products) were examined by screening. Occasionally, the following were found: Bis (2-ethylhexyl) fumarate, Bis (2-ethylhexyl) maleate, Dodecene isomer.

Substances of Very High Concern (SVHC)

Raw materials and processing used in our production process do not contain any substances of very high concern (SVHC).

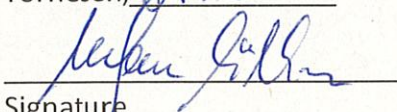
Summary

There are no concerns for the use of the product in direct food contact within the meaning of Regulation (EC) No: 1935/2004, the European Plastics Regulation (EU) No: 10/2011 and Sections §§ 30 and 31 of the LFGB, both included all supplements valid on the date of issue.

This declaration of conformity only explicitly covers the types of food and conditions of use that are included in the information in the upper part of this document. Huckfeldt & Thorlichen GmbH & Co. KG does not accept any responsibility for any other types of food (see Plastics Regulation Annex Part III Table 2) or contact conditions (duration, temperature), as these can cause unforeseen interactions with the product and thus affect the conformity of the article.

The information contained in this document is based on the current state of information and is valid from the date of issue until the document is replaced.

Huckfeldt & Thorlichen GmbH & Co. KG
Basshorn 11
25436 Tornesch
Tornesch, Germany

Tornesch, 07.10.2024

Signature