

**ALPAK S.R.L.**

S.P. 374 Taurisano – Miggianno
Area P.I.P. – Lotti n. 30-31-32
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Tel. 0833.624180 Fax. 0833.624181
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C.F. e P.IVA IT02620110755
Reg. Imprese di Lecce n. 02620110755
REA n. 172789
Cap. Sociale: 1.000.000,00 i.v.

Revision date:

March 2026

Dear Customer

K.A. Lundgren

DECLARATION OF COMPLIANCE

ALPAK srl declares that the products in PA/PE for food packaging supplied in various thicknesses and dimensions

ARE COMPLIANT

with the following European legislation:

Reg. 1935/2004/CE

Reg. 2023/2006/CE and subsequent amendments and additions

Reg. 1895/2005/CE

Reg. 10/2011/UE and subsequent amendments and additions

Reg. 2024/3190 UE

Reg. 2025/351 UE

And the following Italian legislation:

DM 21.03.1973 and subsequent amendments and additions

DPR 777/1982 and s subsequent amendments and additions (Articles Applicable)

D.Lgs n. 29 of 10/02/2017

The above products are manufactured with the following substances:

- PA = Polyamide
- Adesive solventless
- PE = Polyethylene (layer in contact with food)

The products contain the following substances subject to restrictions in the above-mentioned legislation:

Substance Identification	PM Ref.	CAS	Specific Limit
<i>Caprolactam</i>		000105-60-2	15 mg/kg
<i>Vinyl Acetate</i>		000108-05-4	12 mg/kg
<i>3- (3,5-di terzbutyl 4-hydroxyphenyl) propionate of octadecyl</i>		002082-79-3	6 mg/kg
<i>Hexamethylenediamine</i>		000124-09-4	2,4 mg/kg
<i>Tris phosphite (nonyl and/or dinonylphenyl)</i>	74400		30 mg/kg
<i>Polyethylene glycol (EO = 1-50) Ethers of linear and branched primary alcohols (C8-C22)</i>	77708		1,8 mg/kg
<i>Ethyleneimine</i>		000151-56-4	0.01 mg/kg
<i>Starch (gluten free)</i>	/	0009005-25-8	/
<i>Acetaldeide</i>	128	0000075-07-0	6 ppm

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<i>Aluminium</i>			1 mg/kg
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The material contains the following substances subject to specific restriction in Annex II of the REG: EU 10/2011 and subsequent amendments:

METALS	(LMS) (According to Reg. UE 10/2011)
<i>Barium</i>	1mg/kg
<i>Cobalt</i>	0,05mg/kg
<i>Manganese</i>	0,6mg/kg
<i>Zinc</i>	5mg/kg
<i>Copper</i>	5mg/kg
<i>Iron</i>	48mg/kg
<i>Lithium</i>	0,6mg/kg
<i>Aluminium</i>	1 mg/kg
<i>Nickel</i>	0,02 mg/kg
<i>Chrome</i>	0,01 mg/kg
<i>Mercury</i>	0,01 mg/kg
<i>Arsenic</i>	0,01 mg/kg
<i>Lead</i>	0,01 mg/kg
<i>Cadmium</i>	0,002 mg/kg
<i>Antimony</i>	0,04 mg/kg
<i>Lanthanum</i>	0,01 mg/kg
<i>Europium</i>	0,01 mg/kg
<i>Gadolinium</i>	0,01 mg/kg
<i>Terbium</i>	0,01 mg/kg

The material contains the following intentionally added substances whose genotoxicity cannot be excluded and for which the specific migration must be evaluated, which must be less than 0.00015 mg / kg:

Substance	CAS	Quantity
//	//	
//	//	
//	//	

The following declaration was drawn up in accordance with Annex V chapter 2 of EU Reg. 10/2011.

Verification of compliance with the global and specific migration limits was carried out through migration analysis in food simulants, theoretical calculations and / or other screening approach in accordance with the provisions of Article 18 of the REG. EU 10/2011 and subsequent amendments.

Migration tests conditions:

Simulants	Test Conditions	Contact conditions (t; T) Global Migration
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Ethanol 10% type (A)	OM2	10 days	40 °C
Acetic acid 3% (w / v) type (B)	OM2	10 days	40 °C
Rectified Olive Oil type (D2)	OM2	10 days	40 °C
Simulants	Test Conditions	Contact conditions (t; T) Specific Migration	
Ethanol 10% type (A)		10 days	60 °C
Acetic acid 3% (w / v) type (B)		10 days	60 °C
Rectified Olive Oil type (D2)		10 days	60 °C

The test was performed in **POUCH** mode on the liquid coming from the contact

- Exposed sample surface: 2.0 dm²
- Volume of simulating liquid: 1 dl
- LR (Detection limit) = 1 mg/dm²

The material contains the following substances regulated by Regulations 1333/2008 EC and 1334/2008 EC (substances also called "dual use" additives):

Substances	CAS	E-Number
<i>Talc</i>		E553b
<i>Silicon Dioxide</i>		E551
<i>Polyethylene glycole</i>		E1521

Type or types of food with which the material may be in contact:

The migration tests were carried out in accordance with the provisions of EU Reg. 10/2011; therefore, they can be used for the packaging of all food products in "single use" mode.

The material is suitable for contact with all types of food

Treatment time and temperature and storage in contact with food:

Any prolonged storage at or below room temperature, including refrigeration or freezing temperatures, with any prior heat treatment of the food, as indicated below.

Temperature (°C)	Time (min)
70	120
80	60
90	30
100	15

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Clarifications:

The analytical migration tests on the complete range of our products are performed in accredited laboratories.

PFAS:

Based on the information provided by our raw material suppliers, our knowledge of our manufacturing process and the results of screening analyses carried out on the finished products, we declare that per- and polyfluoroalkyl substances (PFAS), including fluorocarbons and perfluorocarbons, are not intentionally added or used in the manufacture of the products supplied.

NIAS:

Based on information provided by raw material suppliers, knowledge of the production process and the results of screening analyses carried out on the finished products, an assessment of unintentionally added substances (NIAS) has been conducted.

The results of the analyses and the risk assessment do not indicate the presence of NIAS at levels that would pose a risk to human health under the intended conditions of use.

The results of the overall migration tests, carried out using the food simulants mentioned above, show migration values within the limit of 10 mg/dm² under the intended conditions of use.

MOSH e MOAH:

In addition, analyses were carried out to determine the levels of MOSH (Mineral Oil Saturated Hydrocarbons) and MOAH (Mineral Oil Aromatic Hydrocarbons) in mineral oils. The results obtained do not indicate the presence of MOSH and MOAH above the detection/quantification limits of the analytical method used.

The overall migration limit, together with any other specific restrictions to which the monomers and/or additives present in the material may be subject, are complied with under the conditions of use mentioned above.

As migration depends on the actual conditions of use and storage of the materials, the user must ensure that the packaging material complies with migration limits under practical conditions of use. Similarly, and in accordance with the provisions of EU Regulation 10/2011, the user is responsible for verifying that the film is suitable for the packaging of specific foods and processes. We therefore recommend carrying out appropriate technical tests with the specific food content.

Screening tests have been carried out to identify unintentionally added substances (NIAS). Any NIAS detected do not migrate in quantities sufficient to compromise food safety or compliance with the requirements of Article 3 of Regulation (EC) No 1935/2004.

This declaration is valid from the date below and will be replaced when substantial changes occur in the production of the material capable of changing some essential requirements for compliance or when the legislative references cited in this declaration are modified and updated in order to require a re-verification for compliance.

Based on the declarations of our raw material suppliers, the PA/PE products supplied to you comply with FDA approval for the US market (FDA 21 CFR).



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The ALPAK company is equipped with a quality management system for the production of packaging intended for contact with food certified according to UNI EN ISO 9001 and UNI EN 15593 standards.

Ing. Anna Moscatello

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